

BROCHURE

# IntrCooll

Cool industrial and commercial buildings at 90% lower energy costs

 **World leader in adiabatic cooling**







# IntrCooll at a glance

## Advantages

Best-in-class performance

Superior quality and durability

Extremely energy efficient

Low water consumption

Lowest operating costs

Low maintenance

Always fresh and cool air

Excellent hygiene control



## Two-stage vs direct adiabatic cooling



Up to **114%**  
wet-bulb efficiency



Up to **7 °C (13 °F)**  
lower temperatures



Up to **70%** less  
increase in humidity



Up to **30%** less  
water consumption



A small green leaf icon.

## Powered by nature

**DIFFERENT** Although it relies on the extremely powerful natural principle of water evaporation, IntrCooll is much more sophisticated than an ordinary evaporative cooler. While it clearly makes sense to copy Mother Nature, it is far from easy to make it work in large buildings and in a wide range of climate conditions.

**REDEFINES STANDARDS** Oxycom takes evaporative cooling technology to a whole new level with two-stage adiabatic cooling. A self-sustaining chilled water stream supercharges the overall cooling efficiency. With up to 7 °C (13 °F) lower temperatures and 70% less moisture increase, IntrCooll leaves competition behind in the heat.

**THE POWER OF WATER** Evaporating 1 m<sup>3</sup> (264 gal) of water delivers a stunning 695 kWh of cooling power, while traditional AC uses 1 m<sup>3</sup> (264 gal) of water and large amounts of fossil fuel to produce only 212 kWh of cooling power. Any life-cycle analysis will show IntrCooll uses less water than conventional air conditioning, while reducing the CO<sub>2</sub> emission with up to 90%.

**SURPRISED?** The laws of nature never fail to inspire. And yet, the world is still full of AC systems that contain harmful refrigerants, recirculate the indoor air over and over again, contribute to global warming, and take a heavy toll on power grids.







# Let's solve your cooling challenges

## Applications

AHU Precooling

Automotive industry

Cannabis greenhouses

Data centers

Distribution centers

Food industry

General

Graphic industry

Industrial bakeries

Laundry

Metal industry

Offices

Outdoor cooling

Packaging industry

Plastic industry

Textile industry

# Tested supply air temperature performance

Conditions

Supply air temperature

IntrCooll

46 °C (114 °F) | 16% RH

20.9 °C (69 °F)

38 °C (100 °F) | 21% RH

18.6 °C (65 °F)

28 °C (82 °F) | 43% RH

17.7 °C (64 °F)





# IntrCooll creates an energy-efficient, productive and healthy space

**NO COMPROMISES** Until recently, there was no affordable way to comfortably cool and ventilate large spaces and commercial buildings. Warm days would easily lead to general discomfort, low productivity, and failure to comply with labor regulations. Now IntrCooll changes everything.

**BOOST INDOOR AIR QUALITY** IntrCooll delivers the indoor environment that boosts engagement and productivity. Cool and fresh air is vital to our well-being. Ensuring a steady supply is an ethical and legal duty for building owners and operators. Now IntrCooll also makes it highly economical.

**AFFORDABLE AND PROFITABLE** Smaller investments and 80% lower operational costs compared to conventional AC result in significant savings. Moreover, IntrCooll is the first and only environmentally responsible way to create and maintain a healthy and comfortable climate inside large buildings.

**COOL AIR. EVERY DAY. EVERY CLIMATE.** In warm climates, other technologies often struggle to deliver tangible cooling in an efficient manner. IntrCooll breaks through the barriers and provides cool air streams effortlessly, with as little as 10% of the energy usage of conventional AC.



### Two-stage adiabatic cooling

The first and indirect stage uses cold recirculation water to pre-cool the ambient air. As no humidity is added, the air leaving the heat exchanger has a lower dry bulb and wet bulb temperature than the outside air. In the second and direct cooling stage, the air can be cooled down further by the evaporative cooling media.



### **Free cooling mode**





Free cooling uses low external air temperatures to cool the building. Especially in autumn and spring, sun radiation can be significant while ambient temperatures are still low. Whereas recirculating air conditioners need mechanical systems to cool the building, IntrCooll introduces free, cool and fresh outdoor air.

### **Fresh air, filtering and heating**

Internal heat generated from machines, processes and people rises up towards the ceiling by convection. IntrCooll's optional Heat Reclaim module reuses this residual heat to supply filtered and preheated ventilation air. The Heat Reclaim can be equipped with heating coils that heat the recirculation air gathered at the ceiling.



# IntrCooll compared to conventional AC

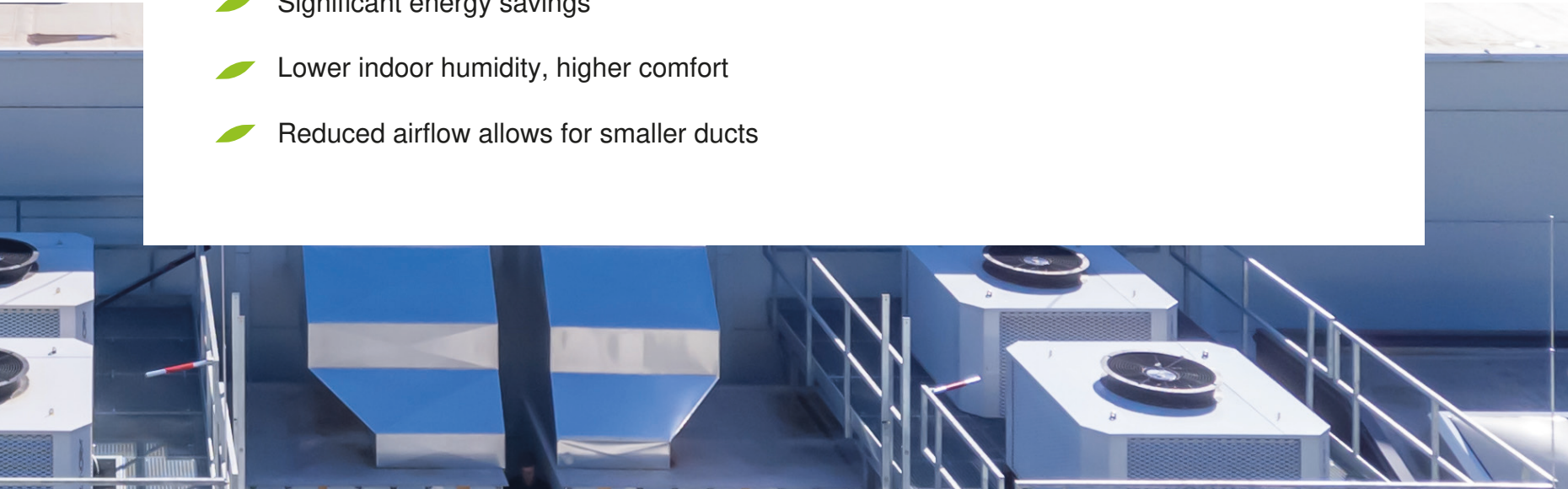
-  Energy savings of up to 90%
-  100% fresh air
-  90% less CO<sub>2</sub> emission
-  Extremely low running costs
-  Lower investment costs
-  Natural indoor humidity regulation
-  Up to 40% less heating costs





# IntrCooll compared to direct evaporative cooling

- Up to 7 °C (13 °F) lower supply temperatures
- Up to 70% less moisture increase in supply air
- Keeps indoor climate well within ASHRAE standards
- Lower water consumption
- Significant energy savings
- Lower indoor humidity, higher comfort
- Reduced airflow allows for smaller ducts



Automatically switches  
between active cooling, free  
cooling, and heating

Relative humidity  
limitation

Measures and records  
indoor and  
outdoor conditions

Supply temperature,  
pressure, dew point and  
CO<sub>2</sub> control

BMS integration

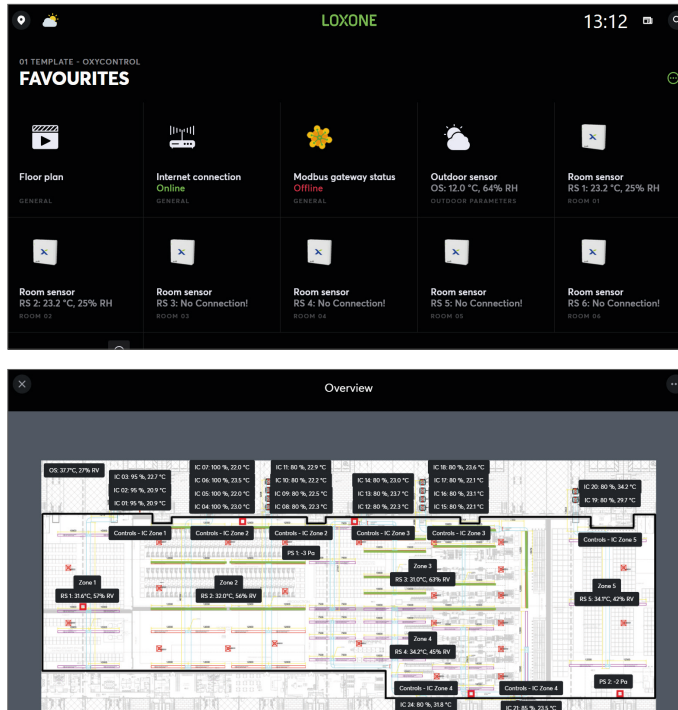
Monitoring and control  
from anywhere in the  
world

10" touchscreen (HMI)



# The most efficient and intelligent indoor climate control system available

## OxyControl: Control system



**CLEVER OPERATION MODES** The OxyControl measures indoor and outdoor conditions in order to select the most comfortable and efficient cooling mode. If equipped with a Heat Reclaim module, ventilation in winter is possible, using internal waste heat to ensure pleasant supply temperatures.

**CONNECTED** Intuitive control from behind your desk or anywhere in the world. The OxyConnect makes a breeze of installation, operation and real-time performance monitoring. It allows for substantial cost reductions through remote assistance, timely service and predictive maintenance. All data is stored locally, meaning no internet connection is required for operation. This ensures excellent data security.

**CONVENIENCE** Seamless integration into common BMS systems is possible. The extensive interface allows you to monitor and operate IntrCooll and align it with your operations or devices.





# Key components

## Embedded controls

Smart adaptation to ambient and indoor conditions

## Filter media

Different filter media classes to comply with customer demand

## Heat exchanger

Fueled with cold water for supercharged cooling

## Evaporative media

Super-efficient Oxyvap® with anti-bacterial coating

## Chilled water section

Integrated section creates a self-sustained cold water supply

## Water sterilizer (optional)

UV-C eliminates waterborne bacteria and viruses

## Pump

Selected to withstand even the harshest of climates

## Fans

Electronically Commutated (EC) and 100% variable speed

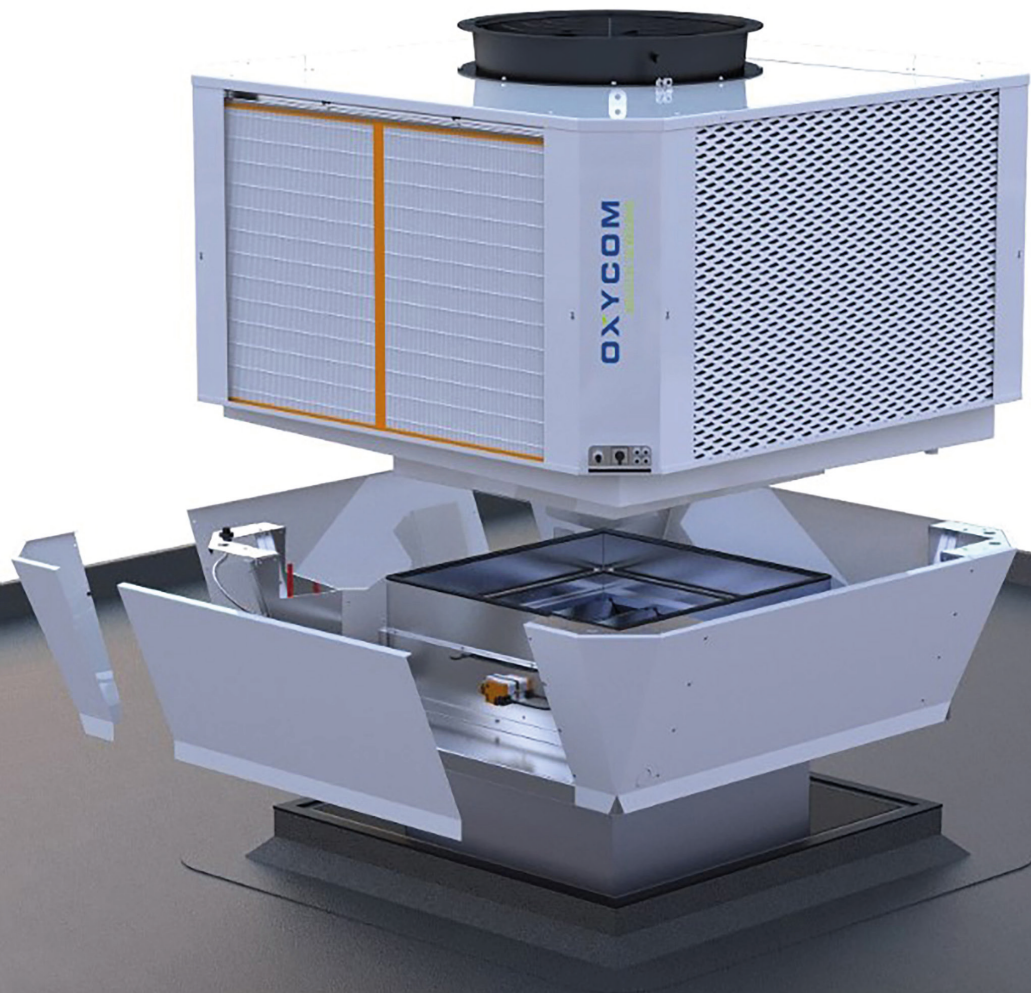
## Water quality sensor

Monitors water quality and ensures not a drop is wasted

## Housing

Marine-grade aluminum with UV- and weather-resistant coating







# Key specifications

## Nominal air flow - IntrCooll Std.

6000 m³/h (3531 CFM)

## Nominal power - IntrCooll Std.

1.29 kW @ 80 Pa back pressure

## Wet-bulb efficiency - IntrCooll Std.

Up to 114%

## Cooling capacity - IntrCooll Std.

50 kW (EER: 39) @ 46 °C (114 °F) | 16% RH  
39 kW (EER: 30) @ 38 °C (100 °F) | 21% RH  
21 kW (EER: 16) @ 28 °C (82 °F) | 43% RH

## Electrical supply - IntrCooll Std.

3P+N+E 380 V-415 V; 50 Hz/60 Hz

## Sound pressure level - IntrCooll Std.

48 dB(A) @ 5 m (16 ft), free field

## Dimensions - IntrCooll Std.

1394 mm x 1394 mm x 1074 mm  
(54.88 in x 54.88 in x 42.13 in)

## Weight - IntrCooll Std.

174 kg (384 lbs) dry / 232 kg (511 lbs) in operation

## Nominal air flow - IntrCooll Plus

14000 m³/h (8240 CFM)

## Nominal power - IntrCooll Plus

3.35 kW @ 80 Pa back pressure

## Wet-bulb efficiency - IntrCooll Plus

Up to 114%

## Cooling capacity - IntrCooll Plus

118 kW (EER: 35) @ 46 °C (114 °F) | 16% RH  
91 kW (EER: 27) @ 38 °C (100 °F) | 21% RH  
48 kW (EER: 14) @ 28 °C (82 °F) | 43% RH

## Electrical supply - IntrCooll Plus

3P+N+E 380V-400 V; 50 Hz/60 Hz

## Sound pressure level - IntrCooll Plus

52 dB(A) @ 5 m (16 ft), free field

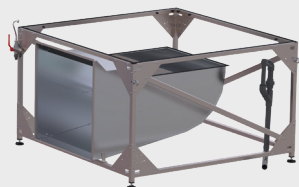
## Dimensions - IntrCooll Plus

1961 mm x 1961 mm x 1460 mm  
(81.50 in x 81.50 in x 57.48 in)

## Weight - IntrCooll Plus

393 kg (866 lbs) dry / 577 kg (1272 lbs) in operation

# Accessories & options



## **SUPPORT FRAME**

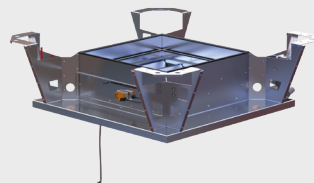
Supply the air through the facade or connect to AHU.

### **Features**

- IntrCooll support
- Shut-off water valve
- Water connection for maintenance purposes
- Flexible water supply hose

### **Optional**

- Duct elbow 90°



## **FLASHING KIT**

Effortless installation.  
Reduce installation costs.

### **Features**

- IntrCooll support
- Lead-through for cables and water supply
- Shut-off water valve
- Maintenance water tap
- Flashing flange
- Flexible water supply hoses
- Sealing material
- Slot for outdoor air damper

### **Optional**

- Outdoor air damper with actuator
- Flashing Kit - XE Panels



## **FLASHING KIT - XE PANELS**

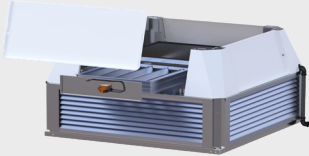
Add-on for the Flashing Kit.

### **Features**

- Panels

### **Functionality**

- Eliminates external heat load on duct
- Eliminates external heat load on water tank
- Protects valve, actuator, cables and hoses from weather influences



### NATURAL VENTILATOR

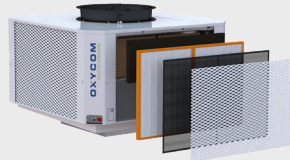
Integrated exhaust dampers. No need for separate exhaust fans.

#### Features

- IntrCool support
- Duct with slot for outdoor air damper
- Lead-through for cables and water supply
- Shut-off water valve
- Maintenance water tap
- Flashing
- Flexible water supply hoses
- Natural ventilation

#### Optional

- Outdoor air damper with actuator



### FILTER SET

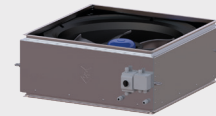
Unique highly efficient filter material.

#### Filter types

- G4 filter set: 63 Pa (ISO Coarse >60%)
- F7 filter set: 90 Pa (ISO ePM1 70%)

#### Pre-filter mesh

- Mandatory for F7 filters



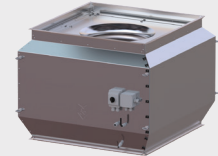
### AXIAL FAN

Air transportation.

#### Features

- ESP\* 150/250 Pa
- Suspension cables and turnbuckles

\*External Static Pressure (ESP)



### HIGH PRESSURE FAN

Air transportation.

#### Features

- ESP\* 300/600 Pa
- Suspension cables and turnbuckles

\*External Static Pressure (ESP)





### HEAT RECLAIM

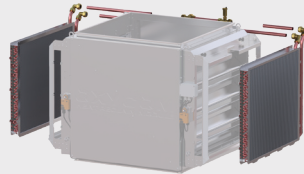
Comfortable ventilation during winter. Reduce heating costs.

#### Features

- 2 recirculation dampers
- 1 outdoor air damper
- 3 modulating damper actuators
- Suspension cables and turnbuckles

#### Optional

- Recirculation filters (F7 ISO ePM1 70%)
- Heating coils



### HEATING COILS

Heating coils for the Heat Reclaim.

#### Features

- 2 coils
- Plumbing materials

#### Functionality

- Water supply of 35 °C till 90 °C by (thermodynamic) heat pump or central heating

#### Mandatory

- Recirculation filters

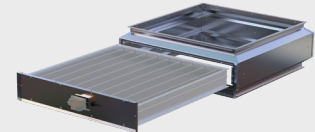


### RECIRCULATION FILTERS

Filter internal air pollution.

#### Features

- 2 recirculation filters (F7 ISO ePM1 70%)



### OUTDOOR AIR DAMPER & DUCT DAMPER SECTION

Damper to prevent cold draft in winter with a duct section.

#### Features

- Actuator
- Mounting flange
- Channel section

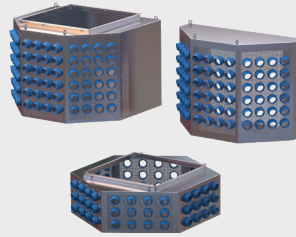


### **AIROPTIMIZER DIFFUSER**

Perfect air distribution.  
Maximum comfort.

#### **Features**

- 360° air distribution
- Create slight velocity for optimal comfort
- Sleek design
- Washable
- Easy zip installation



### **NOZZLE DIFFUSERS**

Optimize air supply.

#### **Nozzle types**

- Nozzle diffuser 160° top connection
- Nozzle diffuser 160° rear connection
- Nozzle diffuser 360° top connection

#### **Features**

- Adjustable rubber nozzles for optimal air supply
- Air throw 10 m to 20 m



### **ROOM CLIMATE SENSOR**

Effortless installation.  
Reduce installation costs.

#### **Features**

- Measures temperature
- Measures humidity
- Measures CO<sub>2</sub>



### **OXYCONTROL HUB**

Advanced climate control system.

#### **Features**

- Supply temperature, pressure, dew point and CO<sub>2</sub> control
- Remote control/access
- Measures and records indoor/outdoor conditions
- 10" Touchscreen (HMI)
- 4G router with WAN port
- LED status light
- Power socket (EU)

#### **Options**

- UPS
- BMS communication gateway



# References



Canon - The Netherlands



MEVO - The Netherlands



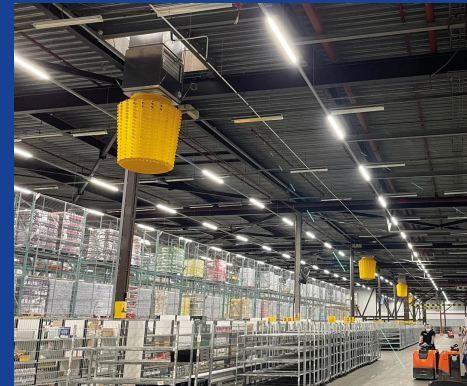
Sinnack Backspezialitäten - Germany



Bridgestone - Italy



GMT - Austria



Jumbo - The Netherlands





eXtra - Saudi Arabia



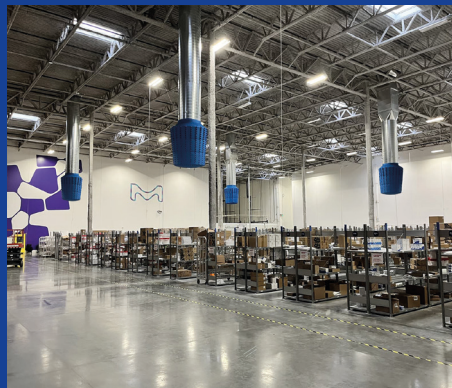
247TailorSteel - The Netherlands



Toyo Seat Group - Hungary



Senoplast - Austria



MilliporeSigma - USA



Bakkerij Holland - The Netherlands

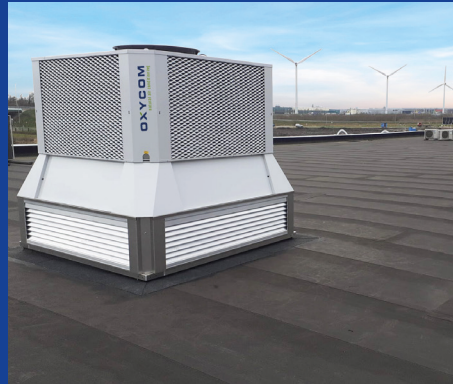




# References



Karamolegos - Greece



Heemskerk - The Netherlands



M&G Group - The Netherlands



247 TailorSteel - Germany



WIHO - Austria



Rembrandtin - Austria



Capri Sun Group - Germany



Eobuwie - Poland



MKW - Austria



Tera Mall - Saudi Arabia



Leeb Biomilch - Austria



VCN - Netherlands





**OXYCOM**  
natural air conditioning



# About Oxycom

We are pioneers. We design our highly innovative natural cooling systems with one goal: reduce the global ecological footprint required for cooling, ventilating and heating buildings. Founded in the Netherlands, we have been developing innovative adiabatic climate solutions since 2002.

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